

Collator SECO B3

Stitch-Fold-Trim Unit HFS B3

for Brochure and Calendar Production as stand-alone-machine
or linked to Stitch-Fold-Trim Unit

- In flat pile design or high pile design
- Modular construction from 6 stations onward
- Paper size min. 105 x 125 mm
max. 350 x 500 mm
- Machine output max. 3200 strokes / h



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- without engagement-
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Equipment

Collator SECO B3 - F in flat pile design

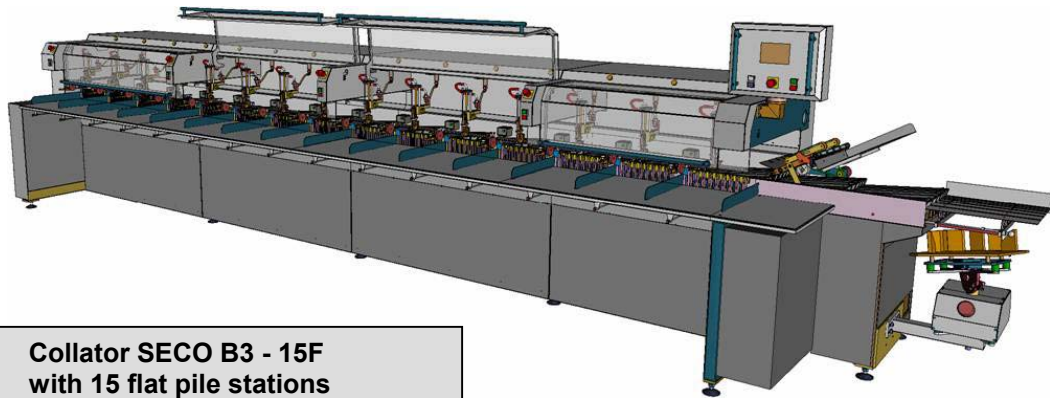
- Modular construction from 6 stations onward
- Max. height of pile 80 mm
- Operating panel with touch screen display
 - Total and preselection counter
 - Adjustment of speed and sheet placement
 - Error messages
 - Online-help
- Ultrasonic misfeed and double sheet control (self-adjusting)
- Controlled blast and separating air
- Safe paper separation by front blast air
- Electro-magnetic paper aligning unit at delivery end of machine
- Ejector, can be switch on
(software-controlled automatic rejection of mis-sets)
- Integrated pressure-vacuum pump
- Jogger
- Jogger bridge
- Paper jam detector
- Interior illumination

Collator SECO B3 - H in high pile design

- Modular construction from 6 stations onward
- Max. height of pile 650 mm
- Other equipment see SECO B3 - F

Stitch-Fold-Trim Unit HFS B3

- For brochure and calendar production
 - Number of stitching heads: 2 - 6, type: Hohner 48/S5
 - Fast format change-over by central adjustment
 - Safe paper transport by top pressure belt
 - Folding knife
 - Face trimming by top and bottom knife
 - Brochure delivery with kicker and preselection counter
 - Slewable calendar delivery and calendar rail
 - Signal lamp for standby service
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**Collator SECO B3 - 15F
with 15 flat pile stations**



**Collator SECO B3 - 10H
with 10 high pile stations and Stitch-Fold-Trim Unit**



Stitch-Fold-Trim Unit HFS B3

Technical Data			
	SECO B3 - F	SECO B3 - H	HFS B3
Sizes			
Max. paper size	350 x 500 mm	350 x 500 mm	350 x 500 mm
Min. paper size	105 x 125 mm	105 x 125 mm	105 x 125 mm
Min. paper size for trimmed brochure	-	-	105 x 60 mm
Max. height of flat pile	70 mm	-	-
Max. height of high pile	-	650 mm	-
Max. stitching thickness	-	-	6,0 mm
Max. folding thickness	-	-	2,5 mm
Power supply / consumption			
Power supply 3~	400 V / 50 Hz	400 V / 50 Hz	400 V / 50 Hz
Maximum fuse protection	35 A	35 A	-
Operating current	15 A	15 A	-
Dimensions and weights			
Length of machine with 6 stations (+ 380 mm per station)	3230 mm	3230 mm	2710 mm
Width of machine	1400 mm	1400 mm	1350 mm
Height of machine	1680 mm	1680 mm	1735 mm
Net weight of machine with 6 stations	ca. 1350 kg	ca. 1600 kg	ca. 840 kg
Net weight per additional station	+ ca. 70 kg	+ ca. 100 kg	
Machine output			
Number of stations (can be extended)	min. 6	min. 6	-
Number of stitching heads	-	-	2 - 6
Output of machine	3200 cycles / h	3200 cycles / h	3600 cycles / h
Air requirement	-	-	10 nl / min
Operating pressure	-	-	6 bar
Sound intensity level EN 13023 : 2003	max. 78 dB(a)		

