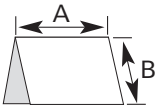
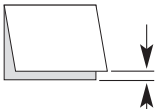


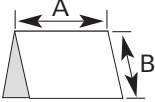
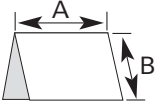
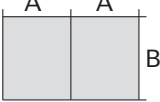



Saddle Stitcher **Primera C140 / Primera E140**

Technical Data



Mechanical speed	21" chain pitch	max. 14,000 cycles per hour			
Number of stations		max. 16 feeders			
Product sizes, untrimmed	Feeder		A		B
	high folio lap	max.	480 mm (18 ⁷ / ₈ "	320 mm (12 ⁵ / ₈ "	
		min.	90 mm (3 ¹ / ₂ "	80 mm (3 ¹ / ₁₆ "	
	low folio lap	max.	480 mm (18 ⁷ / ₈ "	290 mm (11 ⁷ / ₁₆ "	
		min.	90 mm (3 ¹ / ₂ "	80 mm (3 ¹ / ₁₆ "	
	without lap (suction opening)	max.	400 mm (15 ¹¹ / ₁₆ "	300 mm (11 ¹³ / ₁₆ "	
		min.	90 mm (3 ¹ / ₂ "	80 mm (3 ¹ / ₁₆ "	
	lap	max.	18 mm (11/ ₁₆ "		
		min.	6 mm (1/ ₄ "		
Signature size stitching		max.	480 mm (18 ⁷ / ₈ "	320 mm (12 ⁵ / ₈ "	
		min.	153 mm (6"	115 mm (4 ¹ / ₂ "	
	CD size		126 mm (5"	123 mm (4 ⁷ / ₈ "	
Stitching heads	HK 75Q, HK 75VQ	max.	6 heads		
	HK 45Q	max.	8 heads		
	eyelet stitching head	max.	4 heads		
Cut-off	head/foot trim	max.	50 mm (2"		
	front trim	max.	50 mm (2"		(larger upon request)
Product thickness	standard	max.	13 mm (1/2"		
Center- and Trio cut	split cut	max.	6 mm (1/4"		
	punch cut	maximum product thickness = half knife width			

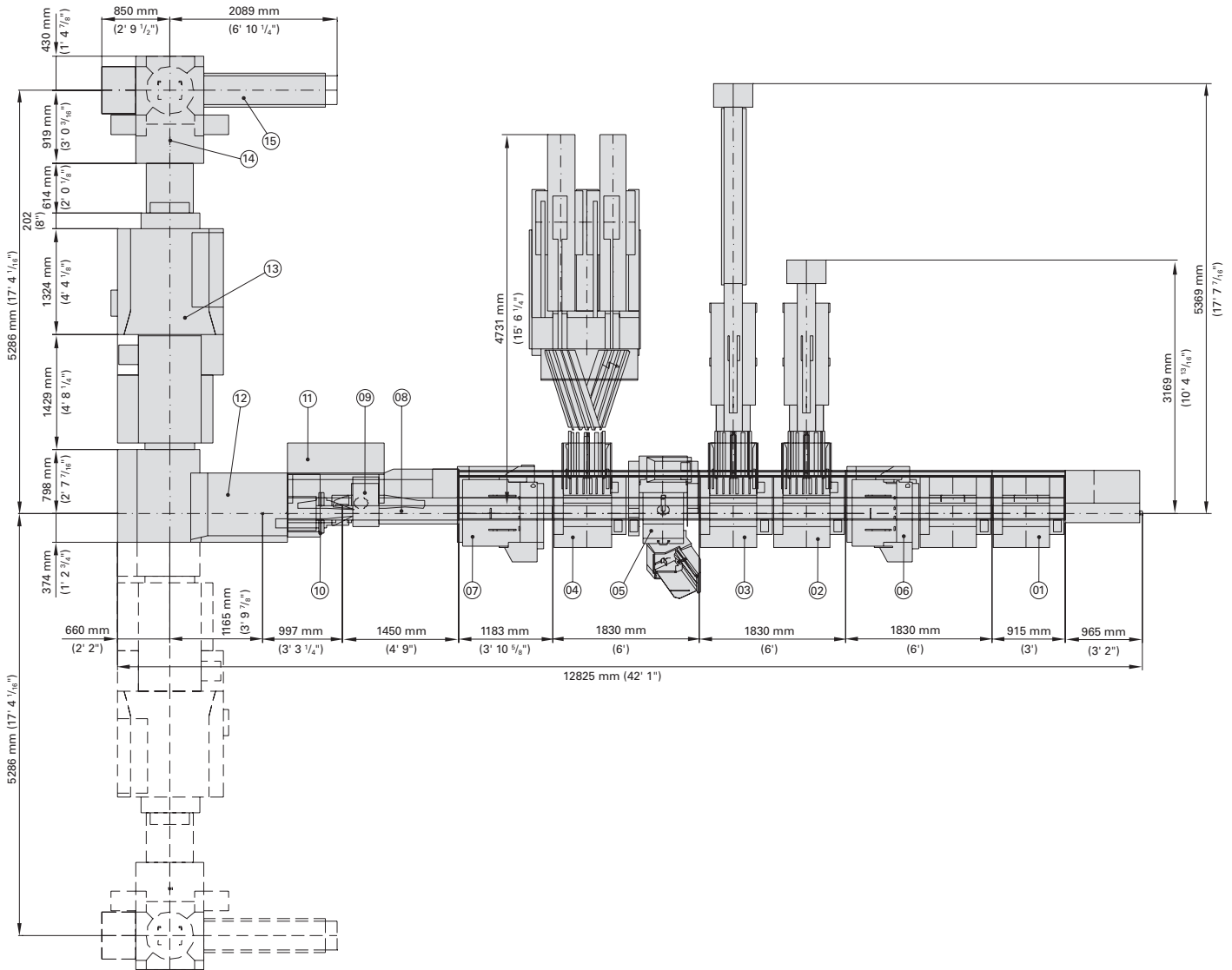
Design, specifications and measurements subject to change.

Product sizes, untrimmed		Three-knife trimmer 0459		A	B
One-up	standard	max.	480 mm	(18 7/8")	320 mm (12 5/8")
		min.	120 mm	(4 11/16")	115 mm (4 1/2")
					
Product sizes, trimmed 0459				A	B
One-up	standard	max.	475 mm	(18 11/16")	310 mm (12 1/4")
		min.	105 mm	(4 1/16")	63 mm (2 1/2")
	stacker 0451	min.	148 mm	(5 13/16")	105 mm (4 1/16")
					
Center cut	split cut	max.	237 mm	(9 1/3")	310 mm (12 1/4")
		min.	95 mm	(3 3/4")	63 mm (2 1/2")
					
	punch cut	max.	234 mm	(9 1/4")	310 mm (12 1/4")
		min.	86 mm	(3 7/16")	63 mm (2 1/2")
					
Trio cut	split cut	max.	153 mm	(6")	310 mm (12 1/4")
		min.	90 mm	(3 1/2")	75 mm (3")
					
	punch cut	max.	153 mm	(6")	310 mm (12 1/4")
		min.	90 mm	(3 1/2")	75 mm (3")
					
Loading	bundle loader	min.	200 mm	(7 7/8")	100 mm (3 7/8")
	stream feeder	min.	140 mm	(5 1/2")	100 mm (3 7/8")
	PrintRoll	min.	200 mm	(7 7/8")	145 mm (5 11/16")
Folder feeder	0554	max.	480 mm	(18 7/8")	635 mm (25")
		min.	90 mm	(3 1/2")	165 mm (6 1/2")
	0553	max.	310 mm	(12 1/4")	635 mm (25")
		min.	90 mm	(3 1/2")	165 mm (6 1/2")
Merchandise tipper	0423	max.	210 mm	(8 5/16")	210 mm (8 5/16")
		min.	80 mm	(3 1/16")	55 mm (2 1/4")
Drive rating	11 kW up to 16 feeders				
Power consumption	depending on project				
Pressure-vacuum pumps	depending on project				
Compressed air	6 bar (87 psi), provided by customer (depending on project)				

- 1 Flat pile feeder 0379*
- 2 Flat pile feeder with Stream feeder Universal 3738/0379*
- 3 Flat pile feeder with Stream feeder Universal 3738 with extension 0379*
- 4 Flat pile feeder 0379* with PrintRoll double unwind station
- 5 Merchandise tipper 0423*
- 6 Folder feeder 0553*
- 7 Folder feeder 0554*

- 8 Gathering chain
- 9 Electromechanical lateral control, rear 0333
- 10 Oblique sheet monitor
- 11 Master control console
- 12 Stitching machine 0383*, delivery to the rear or front
- 13 Three-knife trimmer 0459*
- 14 Compensating stacker Robusto 0451*
- 14 Roller delivery, belt delivery, air table

* Primera E140 with Amrys



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