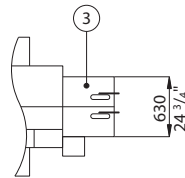
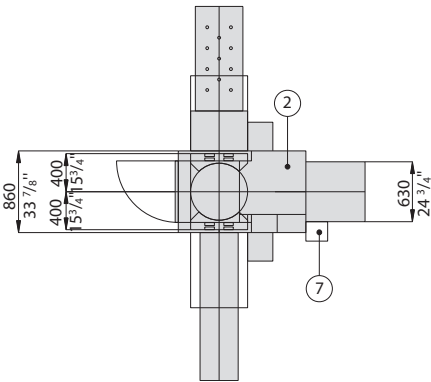
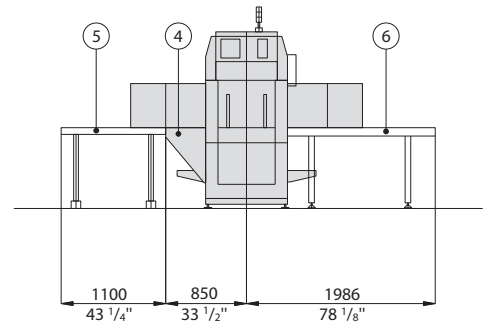
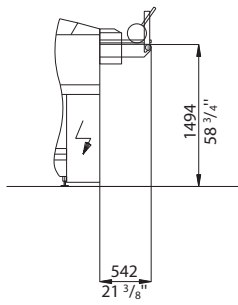
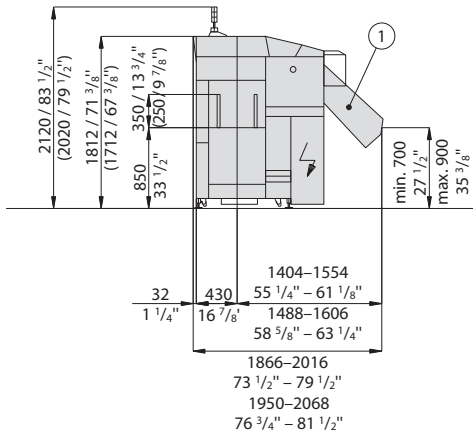


- 1 Infeed
- 2 Robusto stacker 0451
- 3 Horizontal infeed section
- 4 Belt delivery section
- 5 Roller delivery table
- 6 Air table 0248
- 7 Optional Eltex electrostatic charging

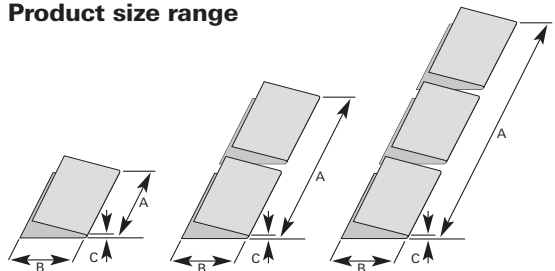


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Robusto Stacker

Technical Data



Max. mechanical speed		max. 18 000 cycles/h	max. 30 000 cycles/h
Product size range		mm (")	mm (")
		A maximum 480 (18 7/8)	340 (13 3/8)
		A minimum 148 (5 7/8)	194 (7 5/8)
		B maximum 330 (13)	275 (10 7/8)
		B minimum 105 (4 1/8)	145 (5 3/4)
		C maximum 20 (3/4)	20 (3/4)
		or 400 pages	or 400 pages
		C minimum 8 pages	8 pages
Two/three-up production		yes	no
Layer compartment height		150 mm (5 7/8")	
Stack height		maximum 250 or 350 mm (9 3/4" or 13 3/4")	
Layer pressing		only with 350 mm (13 3/4") stack height	
Power requirements	stacker including controls	4 kW	
	per belt delivery	0.25 kW	
Compressed air consumption	6 bar	10 Nm ³ /h (6 cfm at 90 psi)	
Weight		950 kg	
Cycle time	ejection to one side	1.2 sec. with ejection speed of 0.6 m/s (2 ft/sec.)	
	alternating ejection	0.8 sec. with ejection speed of 0.6 m/s (2 ft/sec.)	

Measurements, construction, and equipment are subject to change.